



**TESTING CERT. #3193.01** 

Report Number: 17-005246

Revision Number:1

Date Order Received: 12/04/2017

For the Account of: Vescom BV

Sint Jozefstraat 20 NL-5753 AV Deurne

Client's Identification: Dabie Print FR Test #563

## **CERTIFICATE OF TESTING**

**TEST PERFORMED:** Resistance to Slippage of Yarns in Woven Fabrics Using a Standard Seam ASTM D434-95 as Modified by ASTM D3597-02(2013)

#### **TEST RESULTS**

Specimen	Warp Yarn Slippage (lbf)	Type of Failure
1	56.7	SB
2	58.4	SB
3	53.9	SB
4	48.3	SB
5	49.1	SB
Avg. Warp	53.5	
Specimen	Fill Yarn	Type of Failure
Specimen	Fill Yarn Slippage (lbf)	Type of Failure
Specimen 1		Type of Failure SB
·	Slippage (lbf)	
1	Slippage (lbf) 51.0	SB
1 2	<b>Slippage (lbf)</b> 51.0 36.0	SB SB
1 2 3	Slippage (lbf) 51.0 36.0 53.9	SB SB SB

# ABBREVIATIONS USED

SB Seam broke before 1/4" slippage - Results should reflect this

SS 1/4" slippage occurred - Note: Actual slippage of yarns is visible

FB Fabric broke before 1/4" slippage - Note: Actual breakage is visible

#### NOTES

Equipment Used: Tinius Olson H5KT Universal Testing Machine

Seam Description: Per ASTM D3597-02

Seam Type Standard Lockstitch
Stitches per Inch 7 -8 stitches per inch

Needle Used Chrome plated 0.063 inch diameter

Thread No. 24-4 hard finish Z-twist cotton thread

### **ACCEPTANCE CRITERIA**

A.C.T. Standard Acceptance Criteria
Drapery fabrics over 6oz/sq. yard 25 lbs. Minimum

**CERTIFICATION** I certify that the above results were obtained after testing specimen in accordance with the procedures and equipment specified by the standard stated above.

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Authorized Signature Date Order Completed: 12/06/2017